LET	ALTERATION	DATE	BY
J	REVISED SECTION B-B NO WT CHG.	4-20-43	
K	ADDED LIMITATIONS TO -8LE8R & TO NOTE "SEE --28-5S" ADDED -14L&R & NOTE "SEE--- PBY-5" NEG. WT. CHG.		
L	FOR -8L&-8R, Y-8-AST RT3 10 WAS MS401K10, 24ST. EXTRU 46ABT. WT. CHG. NEG.		MAIN
M	ON FACE OF DWG. REMOVED NOTE: "SEE 28B5640 -- (PBY-5B)" REPLACED WITH NOTE: "SEE 28B5640 DETAIL F" REMOVED "-8L&-8R FOR 28-5S" NOTE: "SEE 28B5925 DETAIL E (FOR 28-5S)" & NOTE AT CALLOUT FOR -14L/R, "FOR PBY-5 PBY-5A & PBY-5B." IN BOM -0 & -2 ASSYS REMOVED -8L(1) & -8R(1) NO WT CHG		

E.O. A64773 — E.O. B5871 — E.O. B1010 — E.O. B27116

LET	ALTERATION	DATE	BY
A	ADDED FLOOR SUPPORT ANGLE & HOLD-DOWN CLIPS. PARTS ADDED 28B1321-2, -9, -10, 22F312, 28B212, Q5761-K5-1, AN505-D6-12, AC365-D632, AN425-D4. ADDED TOP VIEW OF ANGLE & CLIPS & DIMS TO SAME. REMOVED 28B5640-12. AS PER E.O. NO. 15832.		
B	REMOVED STRINGER CLIPS 28B077. ADDED CLIPS 28B075 & 28B073		
C	CHANGED Q2155-14-7 TO Q2155-14-6.5. DIMS 3 TO 3½. CUT OFF END OF FLANGES -6L & 6R		
D	REPLACED 28B5620-10 WITH 28B5660		CAMP
E	CREATED -2 ASS'Y. DETAIL OF -2 ADDED. WT CHG + .5#	6-12-42	
F	28B660-35 LH & -36 RH WERE -35LH & -36RH IN -2 ASSY VIEW. DOTTED LINE WAS SOLID. ADDED NEW STRINGER CENTER LINES (NO WT. CHG)	5-21-42	
G	28B5660-13L & 28B5660-13R WERE 28B660-35L & -36R. ADDED NOTE, "28B5660-13L -- SHOWN". NO WT. CHG.	4-20-43	
H	ADDED AN442D6 12 EQUAL SPACES WT CHG NEG.	4-20-43	
	REVISED SECTION B-B NO WT CHG	4-20-43	

E.O. 15788 — E.O. 22340 — E.O. A39636 — E.O. A42496 — E.O. A51621 — E.O. A64773

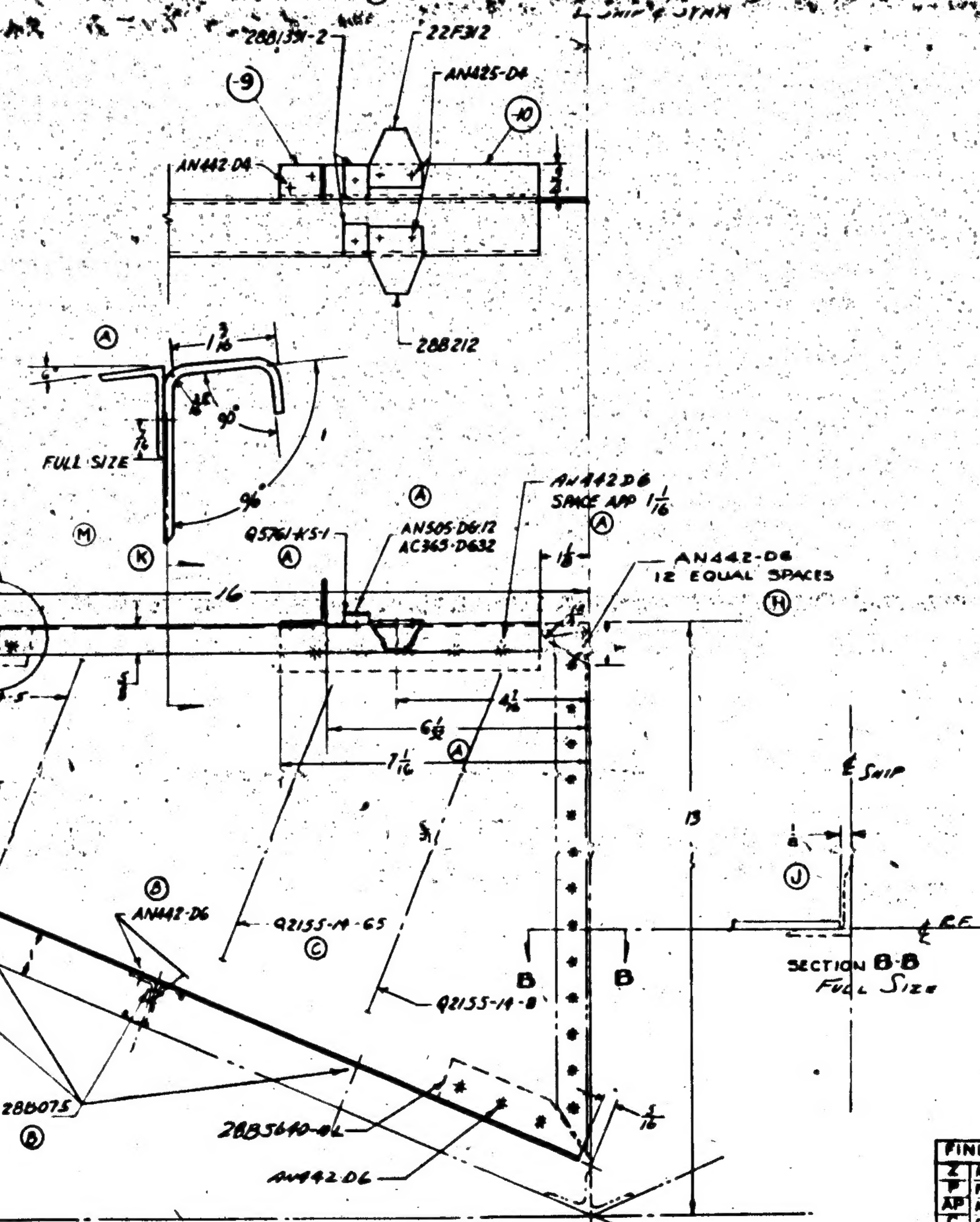
28B5660-13L
28B5660-13R
SAME AS 28B660-35L & -36R EXCEPT CUT OFF AS SHOWN

-35 L.H. (REF)
-12L (REF)
AN442-D6
SECTION A-A

-6L (REF)
-12L (REF)
AN442-D6

-2 ASS'Y ONLY
SAME AS -0 EXCEPT AS SHOWN

28B660-35 L.H.
-36 R.H.
SEE 28B660 FOR SPACING
28B660-22 L.H.
-23 R.H.



SEE 28B5640 DETAIL F
28B5509
-7L
AN442-D6
-6L
BOTH FLANGES
AN442-D8
Q2150-6
Q2155-14-5
Q2155-14-3.5
28B070
28B073
AN442-D6
Q2155-14-6.5
Q2155-14-8
FULL SIZE
-14L
-14R
28B075
28B5640-8L
AN442-D6

View Shown - PORT SIDE
Looking Forward

NOTES - For Outside Contour See 28B003.
For Bevel Angles See 28B036.
For Dimen's Not Shown See 28B660.
For Stringer Spacing See 28B007.
H.T. All Cond A Mat. Per Spec SR-53.
All Rivets AN442D Except As Noted.

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

	DASH NO.	MODEL	NEXT ASSY	QTY
C91876 #1 to 90	-0	PBY-5	28B6000	1
C91876 #91 & ON	-2	PBY-5	28B6000	1
C88476 #52 & ON	-2	PBY-5A	28B5500	1
#151 & ON	-2	PBY-5B	28B6000	1
	-2	28-5AMN	28B5500	1
	-0	28-5AMC	28B5500	1
	-0	28-5MN	28B1000	1
#12 & ON	-0	28-5ME	28B1000	1
	-0	28-5MC	28B1000	1
#1 to 150	-0	28-5MA	28B1000	1
C70496, 77713, 88476 (#1-51)	-0	PBY-5B	28B6000	1
	-0	PBY-5A	28B5500	1
C70496 #25 & ON	-0	PBY-5	28B1000	1

REQUIREMENTS FOR AIRPLANE

PART NO.	STOCK	MATERIAL	SPEC	-0	-2	-3	-4	-5
AN475-D4								
AN442D6								
AN442D8								
28B5640-10R				1	1			
28B5640-10L				1	1			
28B5509				2	2			
28B070				2	2			
28B660-36				1				
-35				1				
-23				1				
28B660-22				1				
28B075				8	16			
28B073				2	4			
-14R	KS401 x 8 1/4			1	1			
-14L	KS401 x 8 1/4			1	1			
-13R	K1550 x 4 4		46A9-T		1			
-13L	K1550 x 4 4		46A9-T		1			
-12R	[illegible]	ALCLAD	47AB T		1			
-12L	[illegible]	ALCLAD	47AB T		1			
-10	1248 x 6	24ST EXTRU	46A9 T	2	2			
-9	K7[illegible]	24ST EXTRU	46A9 T	2				
-7R	.064 x 3 x 4 3/4	24ST ALCLAD	47A9 T	1				
-7L	.064 x 3 x 4 3/4	24ST ALCLAD	47A9 T	1				
-6R	.091 x [illegible]	24SO ALCL.	47A9 A	1	1			
28B5660-6L	.091 x [illegible]	24SO ALCL.	47A9 A	1	1			

PARTS LIST FOR ASSY.

SCALE 6" = 1'-0"
1/32

[redacted]

AC		
NAVY NOTED	ZPAP	
HEAT TREAT	FINISH	

NAME BELTFRAME - HULL
STA 6.6

CONSOLIDATED AIRCRAFT CORP. San Diego Calif.

J 28B5660

R

H 156